Since 1975
Collections
2 Catania Cushion
4 Catania Padded Sling
6 Catania Sling
8 Belvedere Cushion
12 Belvedere Sling
14 Belvedere Woven
16 Veneto Cushion
18 Veneto Sling
20 Palazzo Cushion
22 Palazzo Sling
24 Savoy Cushion
26 Savoy Sling
27 Key West Sling
28 Mayfair Sling
29 Evolution Sling
30 Seagrove II Sling
32 Southern Cay Modular
34 Southern Cay Cushion
35 Southern Cay Sling
36 Southern Cay Woven
38 Banyan Bay
42 Marseille (Manor Collection)
44 Manor Deep Seating
46 Volterra
48 Coronado

Tables, Accessories & Frame Finishes
50 Extruded Aluminum Slat
50 Traditional Cast Aluminum
51 Tuscany Cast Aluminum
51 Geo Stamped Aluminum
52 Table Bases
54 Obscure Glass Tables and Accessories
54 Stamped Aluminum Tables
55 Fire Pits
56 Frame Finishes
56 Umbrella Bases
Catania Cushion

1) Traditional design  
2) Large diameter, round aluminum extrusion  
3) High back cushion buckets add exceptional comfort  
4) Mesh sling seat for cushion adds comfort and accelerate cushion drying  
5) Arm bolsters for comfort  
6) Cast aluminum finials  
7) Available in all finishes

Catania designed by John Caldwell.
J28002 Lounge Chair
35"W 33"D 34"H

J28020 High Back Swivel Tilt Lounge Chair
36"W 34.5"D 38"H
NOT FOR CONTRACT USE

J28022 Love Seat
61"W 33"D 34"H

J28009 Chaise Lounge
31.5"W 80"D 46"H

J28003 Sofa
88"W 33"D 34"H

J28008 Ottoman
28"W 23"D 17"H
Catania designed by John Caldwell.

1) Traditional design
2) Large diameter, round aluminum extrusion
3) Contoured padded sling bucket for comfort
4) Contoured cast aluminum arm and finials
5) Available in all finishes
J5801PS
High Back Dining Chair
29"W 28.5"D 38.5"H

J5849PS
High Back Swivel Tilt Chair
29"W 28.5"D 38.5"H
NOT FOR CONTRACT USE

J5879PS
High Back Swivel Tilt Chat Chair
31"W 28.5"D 36.5"H
NOT FOR CONTRACT USE

J5829PS
Armless Stack Chaise
31.5"W 80.5"D 47"H

J5809PS
Arm Stack Chaise
31.5"W 80.5"D 47"H

J5809PS
Ottoman
26"W 23"D 16.5"H
Catania designed by John Caldwell.

1) Traditional design  
2) Large diameter, round aluminum extrusion  
3) Contoured sling bucket for comfort  
4) Contoured cast aluminum arm and finials  
5) Available in all finishes
J5801S
High Back Dining Chair
29"W 28.5"D 38.5"H

J5849S
High Back Swivel Tilt Chair
29"W 28.5"D 38.5"H
NOT FOR CONTRACT USE

J5879S
High Back Swivel Tilt Chat Chair
31"W 28.5"D 36.5"H
NOT FOR CONTRACT USE

J5829S
Armless Stack Chaise
31.5"W 80.5"D 47"H

J5809S
Arm Stack Chaise
31.5"W 80.5"D 47"H

J5808S
Ottoman
26"W 23"D 16.5"H
Belvedere designed by John Caldwell.

1) Transitional Design    2) Extra wide, Multi-dimensional aluminum extrusion    3) High back cushion buckets add exceptional comfort
4) Mesh sling seat for cushion add comfort and accelerate cushion drying    5) Cushions design with a “kidney cushion” for lower back comfort
6) Welts can be ordered in coordinating fabric    7) Available in all finishes

Belvedere designed by John Caldwell.
M29001
Dining Chair
27.5" W  32.5" D  42" H

M29049
Swivel Tilt Dining Chair
27.5" W  32.5" D  42" H
NOT FOR CONTRACT USE

M29020
Ultra Swivel Tilt Lounge Chair
30" W  33" D  41.5" H
NOT FOR CONTRACT USE

M29009
Chaise Lounge with Skate Wheels
30.5" W  84.5" D  50.5" H

M29069
Double Chaise Lounge with Skate Wheels
56.5" W  84.5" D  50.5" H

M29008
Ottoman
30" W  21.5" D  16.5" H

NOT FOR CONTRACT USE
Belvedere designed by John Caldwell.

1) Transitional Design    2) Extra wide, multi-dimensional aluminum extrusion    3) High back cushion buckets add exceptional comfort
4) Mesh sling seat for cushion add comfort and accelerate cushion drying    5) Cushions design with a “kidney cushion” for lower back comfort
6) Welts can be order in coordinating fabric    7) Available in all finishes
M29002  
Lounge Chair  
29.5"W  33"D  39.5"H  

M29022  
Love Seat  
54.5"W  33"D  39.5"H  

M29003  
Stationary Sofa  
79"W  33"D  39.5"H  

M29021  
Love Seat Glider  
54.5"W  33"D  39.5"H  
NOT FOR CONTRACT USE  

M29031  
Sofa Glider  
79"W  33"D  39.5"H  
NOT FOR CONTRACT USE
Belvedere designed by John Caldwell.

1) Transitional design    2) Extra wide, multi-dimensional aluminum extrusion    3) Available in high back and ultimate high back sling buckets
4) Seat buckets are ergonomically shaped for comfort
5) Available in all finishes

Belvedere designed by John Caldwell.
M59001  High Back Dining Chair  
29"W  26.5"D  38.5"H

M59041  Ultimate High Back Dining Chair  
26.5"W  30"D  44"H

M59049  High Back Swivel Tilt Chair  
26.5"W  28.5"D  39.5"H

M59041  Ultimate High Back Dining Chair  
26.5"W  30"D  44"H

M59008  Ottoman  
26"W  21.5"D  16"H

M59009  Armless Stack Chaise with Skate Wheels  
30.5"W  79"D  43"H

M59029  Armless Stack Chaise with Skate Wheels  
28.5"W  79"D  43"H
1) Transitional design
2) Extra wide, multi-dimensional aluminum extrusion
3) Available in high back and ultimate high back woven buckets
4) Seat buckets are ergonomically shaped for comfort
5) Weave covers both front and back sides of the seat bucket
6) Available in all finishes
Oyster Weave

Having the look and feel of real rattan, this proprietary weave creation was the result of dedicated time and effort. The material is a mix of polyethylene and UV inhibitors with no acrylic additives. Both the texture and coloration are achieved from the hands of an extrusion artist who intuitively adds the correct amount of pigment to the weave during precise temperature intervals in the production process. The weave coloration is infused throughout the core of the weave. The result is a beautiful, natural weathered weave material. All pieces of Banyan Bay are hand woven, strand by strand, by highly skilled artists. One chair can take more than a day to weave.
Veneto Cushion

1) Traditional design  
2) All extruded frame  
3) Multi-dimensional extrusion  
4) Cushions can be ordered with a coordinating button and welt fabric  
5) Nylon foot glides protect furniture and floor surface  
6) Vinyl Strap cushion seat substructure  
7) Available in all finishes

Veneto designed by John Caldwell.
M25001
High Back Dining Chair
25.5" W 30.5" D 41" H

M25009
Chaise Lounge
32" W 75" D 46" H

M25008
Ottoman
27.5" W 25.5" D 19.5" H

M25020
Ultra Swivel Tilt Lounge Chair
28" W 35" D 42.5" H

M25022
Love Seat
52" W 35" D 40" H
Also Available:
M25021
Love Seat Glider
NOT FOR CONTRACT USE

M25049
High Back Swivel Tilt Dining Chair
25.5" W 30.5" D 41" H
NOT FOR CONTRACT USE

M25052
Crescent Love Seat
59.5" W 35" D 41.5" H

M25053
Crescent Sofa
88" W 39.5" D 41.5" H

M25058
Boat Shape Ottoman
30.5" W 42.5" D 19" H

M25031
Sofa Glider
NOT FOR CONTRACT USE

M25003
Sofa
76.75" W 35" D 40" H
Also Available:
M25031
Sofa Glider
NOT FOR CONTRACT USE
1) Traditional design  
2) All extruded frame  
3) Multi-dimensional extrusion  
4) Nylon foot glides protect furniture and floor surface  
5) Sling rail nylon end caps are color matched to frame color  
6) Slim-line sling rail extrusion with ergonomic design  
7) Available in all finishes

Veneto designed by John Caldwell.
1) Traditional design  
2) Created from heavy-walled rectangular aluminum extrusion  
3) Solid aluminum side frame design element  
4) Cushion tailoring includes button and welt  
5) Button and welt can be made with coordinating fabric  
6) Vinyl strap cushion seat substructure  
7) Available in all finishes
1) Traditional design
2) Created from heavy-walled rectangular aluminum extrusion
3) Solid Cast Aluminum side frame and arm detail design element
4) Ergonomically formed sling bucket - available in two heights
5) Sling rail nylon end caps are color matched to frame color
6) Available in all finishes
M4301R  High Back Dining Chair  
24.5"W  30.5"D  38"H

M4341  Ultimate High Back  
Dining Chair  
24.5"W  30.5"D  44"H

M4693  Swivel Bar Stool  
22.25"W  27"D  44.75"H  
NOT FOR CONTRACT USE

M4693B  Swivel Balcony Height Stool  
22.25"W  27"D  39.75"H  
NOT FOR CONTRACT USE

M4359  Ultimate High Back Swivel Tilt Chair  
24.5"W  29.5"D  43.5"H  
NOT FOR CONTRACT USE

M4349R  High Back Swivel Tilt Chair  
24.5"W  29.5"D  37.5"H  
NOT FOR CONTRACT USE

M4617  Adjustable Chair  
24.5"W  42.5"D  36.5"H  
NOT FOR CONTRACT USE

M4321  Love Seat Glider  
45"W  30"D  38"H  
NOT FOR CONTRACT USE

M4309  Chaise Lounge  
26"W  71"D  35.5"H

M4608  Ottoman  
24.5"W  21"D  18"H
1) Transitional design  
2) All extruded frame  
3) Multi-dimensional extrusion  
4) Cushions can be ordered with a coordinating button and welt fabric  
5) Nylon foot glides protect furniture and floor surface  
6) Vinyl Strap cushion seat substructure  
7) Available in all finishes
M24009
Chaise Lounge
33"W  75.25"D  46.5"H

M24003
Sofa
77.5"W  36"D  40"H
Also Available:
M24031
Sofa Glider
NOT FOR CONTRACT USE

M24022
Love Seat
54"W  36"D  40"H
Also Available:
M24021
Love Seat Glider
NOT FOR CONTRACT USE

M24053
Crescent Sofa
90"W  39.5"D  41.5"H

M24052
Crescent Love Seat
61"W  35"D  41.5"H
1) Transitional design   2) All extruded frame   3) Multi-dimensional extrusion
4) “Center Seat” bracing on dining chair eliminates lower leg bracing   5) Nylon foot glides protect furniture and floor surface
6) Sling rail extrusion with ergonomic design   7) Sling rail nylon end caps are color matched to frame color
8) Available in all finishes

Savoy designed by John Caldwell.
Key West Sling

1) Transitional design  2) Created from heavy-walled octagonal aluminum extrusion  
3) Nylon foot glides protect furniture and floor surface  4) Sling rail extrusion with ergonomic design  
5) Sling rail nylon end caps are color matched to frame color  6) Available in all finishes
1) Transitional design  
2) Created from heavy-walled multi-dimensional aluminum extrusion  
3) Color match nylon glides for surface protection  
4) One piece ergonomically shaped sling design  
5) Sling rail nylon end caps are color matched to frame color  
6) Dining chairs available in two back heights  
7) Available in all finishes
1) Transitional design  
2) Created from heavy-walled octagonal aluminum extrusion  
3) Ergonomically formed sling bucket- available in two heights  
4) Nylon foot glides protect furniture and floor surface  
5) Sling rail nylon end caps are color matched to frame color  
6) Available in all finishes
1) Transitional design    2) Created from heavy-walled multi-dimensional aluminum extrusion
3) Nylon foot glides protect furniture and floor surface    4) Ergonomically formed sling bucket - available in two heights
5) Sling rail nylon end caps are color matched to frame color    6) Available in all finishes
1) Contemporary design  
2) Created from heavy-walled elliptical aluminum extrusion  
3) Ergonomic shaped back cushion for added comfort  
4) Aluminum strap cushion seat substructure  
5) Nylon foot glides protect furniture and floor surface  
6) All modular pieces are held together with specially designed "U" clip  
7) Available in all finishes
Southern Cay Modular can be ordered with only solid or textured fabrics. Patterned fabrics such as stripes and prints are not available on modular collections.

Design Patents  D698,170; D698,169; D698,174; D698,173
1) Contemporary design
2) Created from heavy-walled elliptical aluminum extrusion
3) Ergonomic shaped back frame for added comfort
4) Vinyl Strap cushion seat substructure
5) Nylon foot glides protect furniture and floor surface
6) Available in all finishes

Southern Cay Cushion
Southern Cay Sling

1) Contemporary design    2) Created from heavy-walled elliptical aluminum extrusion
3) Nylon foot glides protect furniture and floor surface    4) Sling rail extrusion with ergonomic design
5) Available in all finishes

Southern Cay designed by John Caldwell.
1) Contemporary design   2) Created from heavy-walled elliptical aluminum extrusion
3) Nylon foot glides protect furniture and floor surface   4) Woven buckets available in high back and ultimate high back
5) Available in all finishes

Southern Cay designed by John Caldwell.
Oyster Weave

Having the look and feel of real rattan, this proprietary weave creation was the result of dedicated time and effort. The material itself is a mix of polyethylene and UV inhibitors with no acrylic additives. Both the texture and coloration are achieved from the hands of an extrusion artist who intuitively adds the correct amount of pigment to the weave during precise temperature intervals in the production process. The weave coloration is infused throughout the core of the weave. The result is a beautiful, natural weathered weave material. All pieces of Banyan Bay are hand woven, strand by strand, by highly skilled artists. One chair can take more than a day to weave.
1) Contemporary design
2) Modular aspect allows configurations for any setting
3) Furniture components held together with two nylon clips
4) Nylon clips keep furniture from moving front/back and side/side
5) Frame created from extruded aluminum
6) Cushions lock into frame without the need of ties
7) Available in all finishes
8) Table tops are stamped aluminum
Banyan Bay can be ordered with only solid or textured fabrics. Patterned fabrics such as stripes and prints are not available on modular collections.

Oyster Weave

Having the look and feel of real rattan, this proprietary weave creation was the result of dedicated time and effort. The material itself is a mix of polyethylene and UV inhibitors with no acrylic additives. Both the texture and coloration are achieved from the hands of an extrusion artist who intuitively adds the correct amount of pigment to the weave during precise temperature intervals in the production process. The weave coloration is infused throughout the core of the weave. The result is a beautiful, natural weathered weave material. All pieces of Banyan Bay are hand woven, strand by strand, by highly skilled artists. One chair can take more than a day to weave.
1) Contemporary design  
2) Modular aspect allows configurations for any setting  
3) Furniture components held together with two nylon clips  
4) Nylon clips keep furniture from moving front/back and side/side  
5) Frame created from extruded aluminum  
6) Cushions lock into frame without the need of ties  
7) Available in all finishes  
8) Table tops are stamped aluminum

Banyan Bay designed by John Caldwell.
Banyan Bay can be ordered with only solid or textured fabrics. Patterned fabrics such as stripes and prints are not available on modular collections.

Oyster Weave

Having the look and feel of real rattan, this proprietary weave creation was the result of dedicated time and effort. The material itself is a mix of polyethylene and UV inhibitors with no acrylic additives. Both the texture and coloration are achieved from the hands of an extrusion artist who intuitively adds the correct amount of pigment to the weave during precise temperature intervals in the production process. The weave coloration is infused throughout the core of the weave. The result is a beautiful, natural weathered weave material. All pieces of Banyan Bay are hand woven, strand by strand, by highly skilled artists. One chair can take more than a day to weave.
1) Traditional design  
2) Created from cast and extruded aluminum materials  
3) Generously proportioned seat bucket design  
4) Nylon foot glides protect furniture and floor surface  
5) Ergonomically formed seat and back for enhanced comfort  
6) Available in all finishes

Marseille (Manor Collection) designed by John Caldwell.
M43001
Dining Chair
25.5"W 25.5"D 34.5"H

M43013
Swivel Bar Stool
25.5"W 27.5"D 43.5"H
NOT FOR CONTRACT USE

M43013B
Swivel Balcony Height Stool
25.5"W 26"D 38.5"H
NOT FOR CONTRACT USE

M43023
Bench
45"W 25.5"D 34.5"H

M43049
Swivel Tilt Dining Chair
25.5"W 25.5"D 34.5"H
NOT FOR CONTRACT USE

M43049
Swivel Tilt Dining Chair
25.5"W 25.5"D 34.5"H
NOT FOR CONTRACT USE
Manor designed by John Caldwell.

Manor Deep Seating

1) Traditional design    2) Created from cast and extruded aluminum materials
3) Fabric mesh seating substructure for comfort and cushion venting
4) Ergonomically shaped back frame for added comfort    5) Ultra High Back design for relaxing comfort
6) Nylon foot glides protect furniture and floor surface    7) Available in all all finishes
M42002
Ultra Lounge
30" W 36.5" D 42.5" H

M42020
Ultra Swivel Tilt Lounge Chair
30" W 36.5" D 42.5" H
NOT FOR CONTRACT USE

M42003
Ultra Sofa
82" W 36.5" D 42.5" H

M42022
Ultra Love Seat
56" W 36.5" D 42.5" H

M42008
Ottoman
30" W 27" D 17.25" H

M42009
Chaise Lounge
30" W 83.25" D 43.5" H
1) Traditional design    2) Created from cast and extruded aluminum materials
3) Ergonomically formed seat and back for enhanced comfort    4) Generously proportioned seat bucket design
5) Nylon foot glides protect furniture and floor surface    6) Available in all finishes

Volterra designed by John Caldwell.
M47001
Dining Chair
25.25" W 23.25" D 34" H

M47049
Swivel Tilt Dining Chair
25.25" W 24.25" D 36.25" H
NOT FOR CONTRACT USE

M47013
Swivel Bar Stool
25.25" W 23" D 44.75" H
NOT FOR CONTRACT USE

M47023
Two Seat Bench
45.25" W 25.5" D 33.5" H

M47013B
Swivel Balcony Height Stool
25.25" W 23" D 39" H
NOT FOR CONTRACT USE

M46018
Lounge Swivel Rocker
30.75" W 34.75" D 35.25" H
NOT FOR CONTRACT USE

M46002
Lounge Chair
30.5" W 34" D 36.5" H

M46022
Love Seat
55" W 34.5" D 36.5" H

M46009
Chaise Lounge
27" W 85.5" D 52.75" H

M46008
Ottoman
26" W 22.5" D 19" H

M46003
Sofa
79.5" W 34.5" D 36.5" H
1) Traditional design  
2) Created from cast and extruded aluminum materials  
3) Ergonomically formed seat and back for enhanced comfort  
4) Generously proportioned seat bucket design  
5) Nylon foot glides protect furniture and floor surface  
6) Available in all finishes

Coronado designed by John Caldwell.
Extruded Aluminum Slat Tops
Winston’s extruded slat top design table top looks like our cast top but is more economical and lighter weight because it lacks solid aluminum castings. Available in any of finish.

Traditional Cast Aluminum Tops
Winston’s cast aluminum table tops are truly a work of art. Being made of aluminum, this table will not rust or warp over time.
**Tuscany Cast Aluminum Tops**

Tuscany cast tops take detail to a new level. This intricately detailed top is filled with varying shapes that work in unison to deliver a stunningly well-designed top. This top highlights the multi-step premium finishes exceptionally well. Available in all finishes.

MTUS-024 24” Round Cast Top
24”W, 24”D, 1.5”H

MTUS-043 43” Round Cast Top
43”W, 43”D, 1.5”H

MTUS-088 44” x 88” Oval Cast Top
44”W, 88”D, 1.5”H

NOTE THAT TOPS AND BASES ARE SOLD SEPARATELY. Dining table bases are “KD” (knock down - assembly required). On “KD” table bases the cast aluminum bracket attaches the legs to the inner ring. Easy to follow instructions for assembly are included with each table base.

**Geo Stamped Aluminum Tops**

Created from solid 3/16” thick aluminum. Transitional design with nicely detailed aluminum extrusion surround. Also Available: Solid surface stamped aluminum top. Please refer to the retail price list for model numbers.

MSTP-024 24” Round Top
24”W, 24”D, 1.5”H

MSTP-042 42” Round Top
Umbrella Hole
43”W, 43”D, 1.5”H

MSTP-084 44” x 84” Oval Top
Umbrella Hole
44”W, 88”D, 1.5”H

51
Table Bases For Alternative Tops
(9900 Series)

- **M9907B** 27” x 52” Rectangular Cocktail Table Base Only
  Any -052 Top

- **M9924B** 24” Round Occasional Table Base Only
  Any -024, -S24 or -022 Top

- **M9942B** 42” Round Dining Table Base Only
  Any -036, -042 or -043 Top

- **M9942BL** 42” Round Low Cocktail Table Base Only
  Any -036, -042 or -043 Top

- **M9954B** 54” Round Dining Table Base Only
  Any -054, -055 or -060 Top, and MESL-H64 Top
  Note: This base does not fit MCAS-064 Top. See bases M9964B, M9964BB

- **M9954BL** 54” Round Low Cocktail Table Base Only
  Any -054, -055 or -060 Top, and MESL-H64 Top
  Note: This base does not fit MCAS-064 Top. See bases M9964B, M9964BB

- **M9954BB** 54” Round Balcony Height Table Base Only
  Any -054, -055 or -060 Top, and MESL-H64 Top
  Note: This base does not fit MCAS-064 Top. See bases M9964B, M9964BB

- **M9954BH** 54” Round Bar Table Base Only
  Any -036, -042 or -043 Top

- **M9954B** 54” Round Dining Table Base Only
  Any -054, -055, -060 Top, and MESL-H64 Top
  Note: This base does not fit MCAS-064 Top. See bases M9964B, M9964BB

- **M9954BB** 54” Round Balcony Height Table Base Only
  Any -054, -055 or -060 Top, and MESL-H64 Top
  Note: This base does not fit MCAS-064 Top. See bases M9964B, M9964BB

- **M9954BH** 54” Round Bar Table Base Only
  Any -036, -042 or -043 Top

- **M9954B** 54” Round Bar Table Base Only
  Any -036, -042 or -043 Top

- **M9984B** 84” Oval Dining Table Base Only
  Any -084 or -088 Top

- **M9973B** 42” x 73” Rectangular Dining Table Base Only
  Any -073 Top

- **M9990B** 60” x 91” Rectangular Dining Table Base Only
  Any -090 Top

These table bases fit any relative size alternative top. These bases are available in all finishes.
### Table Bases For Alternative Tops

**M9307B** 27” x 52” Rectangular Cocktail Table Base Only
Any -052 Top

**M9328B** 24” Round Lamp Table Base Only
Any -024, -524 or -022 Top

**M9354B** 54” Round Dining Table Base Only
Any -054, -055, -060 Top, and MESL-H64 Top
Note: This base does not fit the MCAS-064 Top. See bases M9364B, M9364BB

**M9352B** 52” Rectangular Balcony Height Dining Table Base Only
Any -052 Top

**M9352BB** 52” Rectangular Balcony Height Dining Table Base Only
Any -052 Top

**M9364B** 64” Square Dining Table Base Only
MCAS-064 Top

**M9364BB** 64” Square Balcony Height Table Base Only
MCAS-064 Top
Note: These bases do not fit the MESL-H64 Hexagon Top. See bases M9354B, M9354BB, M9354BL

**M9342BH** 42” Round Bar Table Base Only
Any -036, -042 or -043 Top

**M9342BB** 42” Round Balcony Height Table Base Only
Any -036, -042 or -043 Top

**M9390B** 60” x 91” Rectangular Dining Table Base Only
Any -090 Top

**M9384B** 84” Oval Dining Table Base Only
Any -094 or -088 Top

**M8373B** 42” x 73” Rectangular Dining Table Base Only
Any -073 Top

---

*These bases fit any relative size alternative top. These bases are available in all finishes.*
Obscure Glass Top Tables and Carts

Obscure glass items NOT FOR CONTRACT USE

Winston Aluminum Stamped tops are created from 3/16" solid aluminum. The geometric pattern of circles give these tables design simplicity and sophistication.

Stamped Aluminum Tables

Winston Aluminum Stamped tops are created from 3/16" solid aluminum. The geometric pattern of circles give these tables design simplicity and sophistication. Stamped aluminum tables are available in all finishes.
M8048-PIT 48” Round Fire Pit (wood burning)
Available in all finishes.

Each fire pit includes a spark screen, stoker/grate lift wand and wood grate.
Two finger holes are provided for easy lifting and placing the cover in position.
When the fire pit is being used, the cover stores underneath.

M8448-PIT 48” Square Fire Pit (wood burning)
Available in all finishes only.
Frame Finishes

What makes Winston’s frame finishes so durable and long-lasting has more to do with what we do to prepare the frames than the end results. A superior finish begins with the preparation of the surface area. It begins with cleaning the aluminum frames. The “Primer System” Winston utilizes is a 7-step process that takes approximately 45 minutes to complete per frame.

First, each frame receives an alkaline bath that degreases and etches the frame. Two clean water rinses follow to remove the alkaline residue as well any etched particles. Next a chrome phosphate conversion coating is applied that seals the frame and prevents the formation of corrosion. This step is followed by two additional clean water rinses in preparation for the final stage. During the final stage each frame is “deionized” which removes any mineral deposits that might be left from any of the prior stages. This step also provides a greater bonding surface of the aluminum for optimal adhesion of the powder paint. Winston’s paint finishes begin as a very fine, electrostatic polyester powder that is sprayed onto the frame. The powder is “charged” so that the powder attaches to the frame much like metal to a magnet. This provides complete and even coverage of the powder. Once covered with the powder, the frames enter a large oven area whereby the frames are heated to a very high temperature which melts the powder. The oven process takes approximately 30 minutes to complete resulting in a durable, baked on finish.

Umbrella Bases

M9750 Cast Aluminum Umbrella Base 50 pounds. Available M9751 80 pound weight. These bases come all with a 1½” neck. Available in all all finishes.

*M9650D Dark Brown Umbrella Base (Polypropylene) 80 pound weight.

*M9650W White Umbrella Base (Polypropylene) 80 pound weight.

*M9650B Black Umbrella Base (Polypropylene) 80 pound weight.

*Polypropylene umbrella bases are factory weighed to approximately 50 pounds.